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Specification as originally filed, with Application for Patent Serial No: 2,209,868, on
August 15, 1997, by **BERNARD CHARLES SHERMAN**, for "Pharmaceutical
Compositions Comprising Cefuroxime Axetil"

PRIORITY DOCUMENT

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ABSTRACT

A co-precipitate of cefuroxime axetil and a water-soluble excipient. Process for making said co-precipitate, and pharmaceutical compositions for oral administration comprising said co-precipitate.

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**PHARMACEUTICAL COMPOSITIONS COMPRISING
CEFUROXIME AXETIL**

BACKGROUND

5 Cefuroxime axetil is an antibiotic effective against a wide spectrum of microorganisms. Antibiotics for oral administration should be in a form which provides high bioavailability, whereby absorption into the bloodstream from the gastro-intestinal tract is maximized.

10 For cefuroxime axetil, the prior art discloses substantial difficulties in making compositions for oral administration providing high bioavailability.

Pure cefuroxime axetil can be produced in crystalline form or amorphous form. U.S. patent 4820833 discloses that the pure amorphous form is more soluble in
15 water than the pure crystalline form and gives higher bioavailability upon oral administration.

U.S. patent 4897270 further discloses that film coated tablets comprising cefuroxime axetil (even in amorphous form) give low levels of absorption into the
20 blood stream unless the tablets are formulated such that, when the tablet is ingested, the film coating ruptures very rapidly and the core then disintegrates immediately.

The prior art thus teaches that good absorption from tablets comprising
25 cefuroxime axetil can be achieved only if the cefuroxime axetil used in the formulation is in pure amorphous form and the tablets contain sufficient disintegrant to cause them to disintegrate immediately in gastro-intestinal fluid.

It is the object of the present invention to overcome these limitations disclosed
30 in the prior art.

More specifically, one object of the present invention is to enable compositions of cefuroxime axetil for oral administration exhibiting high bioavailability without requiring use of cefuroxime axetil in pure amorphous form; and a second object
5 of the present invention is to enable tablets for oral administration exhibiting high bioavailability without requiring that the tablets disintegrate immediately in gastro-intestinal fluid.

BRIEF SUMMARY OF THE INVENTION

10 It has been found that the water solubility and hence bioavailability of cefuroxime axetil can be enhanced by making a co-precipitate comprising cefuroxime axetil and a water-soluble excipient.

15 It has further been found that tablets made from the co-precipitate exhibit satisfactory dissolution and bioavailability even if the tablets disintegrate over a period of many minutes, instead of immediately.

DETAILED DESCRIPTION OF THE INVENTION

20 As aforesaid, it has been found that the water-solubility of cefuroxime axetil can be enhanced by making a co-precipitate of cefuroxime axetil with a water-soluble excipient.

25 The term "water-soluble excipient" will be understood to mean an ingredient having no therapeutic activity and being nontoxic (and thus suitable as an excipient) that has a solubility in water of at least 1 g per 1000 g at 20°C. The solubility will preferably be at least 1 g per 100 g at 20°C, and more preferably at least 1 g per 10 g at 20°C. Suitable water-soluble excipients will include, for
30 example, povidone, polyethylene glycols, hydroxypropyl cellulose, methylcellulose, lactose, mannitol and sorbitol.

A preferred water-soluble excipient is povidone. The amount of the water-soluble excipient used may be from about 2% to about 60% of the total weight of the co-precipitate, preferably from about 5% to about 25%, and most preferably about 10%.

The co-precipitate is made by dissolving pure crystalline cefuroxime axetil and the water-soluble excipient in a solvent or combination of solvents and evaporating the solvent or solvents. The solvent or solvents used will preferably be a solvent or solvents in which the cefuroxime axetil and the water soluble excipient have relatively high solubility so as to minimize the amount of solvent needed.

Since cefuroxime axetil has low solubility in water, it follows that a solvent other than water must be used to dissolve the cefuroxime axetil. Of the common organic solvents, the solvent in which cefuroxime axetil is most soluble is acetone. Acetone is thus a preferred solvent.

If the solvent selected to dissolve the cefuroxime axetil is also a good solvent for the water-soluble excipient, then only this one solvent is needed to dissolve both. However, if the solvent selected to dissolve the cefuroxime axetil is not a good solvent for the selected water-soluble excipient, then a second solvent is needed to dissolve the water-soluble excipient. That second solvent may be water or another organic solvent.

If two solvents are used, they should be capable of being inter-dissolved to enable formation of a clear solution of the cefuroxime axetil and the water-soluble excipient in the combination of solvents.

A solution of the cefuroxime axetil and water-soluble excipient in the solvent or solvents may be prepared either by dissolving the cefuroxime axetil and water-soluble excipient into solvents separately and then mixing the two solutions together, or by directly adding the cefuroxime axetil and water-soluble excipient to the solvent or mixture of solvents and mixing until a clear solution is formed.

After the solution of the cefuroxime axetil and water-soluble excipient in the solvent or solvents is prepared, it is necessary to then remove the solvent or solvents to obtain a dry co-precipitate.

This may be done, for example, by evaporating the solvent or solvents in a spray drying or roller drying process, or by evaporating the solvent or solvents under vacuum.

The dried co-precipitate comprising cefuroxime axetil and the water-soluble excipient will then be further processed into a tablet.

This may be done by mixing the co-precipitate with other excipients and then processing the mixed powder into tablets on a tablet press. The other excipients will preferably include both a disintegrant and a lubricant.

The disintegrant is an ingredient which absorbs water and swells to cause the tablet to disintegrate when the tablet is immersed in gastro-intestinal fluid. Preferred disintegrants are water-insoluble cross-linked polymers, including, for example, croscarmellose sodium, sodium starch glycolate, and crospovidone.

A lubricant is needed to prevent sticking of the powder to the tooling in the tableting process. Preferred lubricants are stearic acid and metallic stearates, such as magnesium stearate.

It will be understood that, as an alternative to preparing the dry co-precipitate by evaporation of solvents and then mixing the co-precipitate with other excipients in a subsequent step, the two steps may be done together. This may be done, for example, by spraying the solution of cefuroxime axetil and the water-soluble excipient onto other excipients in a fluidized bed drying system.

The invention will be further illustrated by the following examples, which are intended to be illustrative but not limiting of the scope of the invention.

EXAMPLE 1

2000 g of acetone and 200 g of methanol were placed in a beaker. While stirring, 500 g of pure crystalline cefuroxime axetil was slowly added, and stirring was continued for about 5 minutes, until the cefuroxime axetil was fully dissolved. Stirring was continued and 50 g of hydroxy propyl cellulose was then added. Stirring was continued for another several minutes, until the hydroxy propyl cellulose was fully dissolved. The solution was then spray-dried to obtain a co-precipitate comprising 1 part hydroxypropyl cellulose to 10 parts cefuroxime axetil.

EXAMPLE 2

The following were mixed together:

co-precipitate from example 1	-	134.2 g
croscarmellose sodium	-	44.0 g
magnesium stearate	-	1.0 g
colloidal silicon dioxide	-	<u>0.8 g</u>
Total	-	180.0 g
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The mixed powder was compacted into slugs on a tablet press. The slugs were then ground into granules, and the granules were recompressed on a tablet press into tablets of weight 900 mg.

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In view of the proportions of ingredients as aforesaid, each tablet contained 671 mg of co-precipitate, which in turn contained 610 mg of cefuroxime axetil, which in turn is equivalent to about 500 mg of cefuroxime.

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The tablets were tested for disintegration time using the method set out in the United States Pharmacopoeia, 23rd edition, page 1791. The disintegration time was over 30 minutes.

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The tablets were also tested for dissolution as set out in the United States Pharmacopoeia, 23rd edition, page 316. The result was about 65% in 20 minutes and 90% in 60 minutes.

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The dissolution specifications for cefuroxime axetil tablets on the said page 316 are 65% in 20 minutes and 80% in 60 minutes. The tablets of this example were thus found to comply with this specification, despite the relatively slow disintegration.

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The dissolution specifications in the United States Pharmacopoeia are designed to ensure that tablets meeting the specifications will exhibit acceptable bioavailability.

EXAMPLE 3

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2000 g of acetone and 200 g of methanol were placed in a beaker. While stirring, 500 g of pure crystalline cefuroxime axetil was slowly added, and stirring was continued for about 5 minutes, until the cefuroxime axetil was fully dissolved. Stirring was continued and 50 g of povidone was then added. Stirring

was continued for another several minutes, until the povidone was fully dissolved. The solution was then spray-dried to obtain a co-precipitate comprising 1 part povidone to 10 parts cefuroxime axetil.

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EXAMPLE 4

The following were mixed together:

10	co-precipitate from example 3	-	132.0 g
	croscarmellose sodium	-	43.6 g
	magnesium stearate	-	1.0 g
	colloidal silicon dioxide	-	<u>0.8 g</u>
	Total	-	177.4 g
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The mixed powder was compacted into slugs on a tablet press. The slugs were then ground into granules, and the granules were recompressed on a tablet press into tablets of weight 900 mg.

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Again, in view of the proportions of ingredients as aforesaid, each tablet contained 670 mg of co-precipitate, which in turn contained 609 mg of cefuroxime axetil, which in turn is equivalent to about 500 mg of cefuroxime.

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The tablets were tested for disintegration time using the method set out in the United States Pharmacopoeia, 23rd edition, page 1791. The disintegration time was about 10 minutes.

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The tablets were also tested for dissolution as set out in the United States Pharmacopoeia, 23rd edition, page 316. The result was over 80% in 20 minutes and over 90% in 60 minutes.

The tablets of this example thus exhibited dissolution substantially faster than required by the United States Pharmacopoeia, again despite the fact that disintegration was not immediate.

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What is claimed is:

- 5 1. A co-precipitate comprising cefuroxime axetil and a water-soluble excipient.
2. A co-precipitate as in claim 1 comprising from about 40% to about 98% by weight cefuroxime axetil and from about 2% to about 60% by weight water-soluble excipient.
- 10 3. A co-precipitate as in claim 1 comprising from about 75% to about 95% by weight cefuroxime axetil and from about 5% to about 25% by weight water-soluble excipient.
- 15 4. A co-precipitate as in claim 1 comprising about 90% by weight cefuroxime axetil and about 10% by weight water-soluble excipient.
- 20 5. A co-precipitate as in any of claims 1 to 4 wherein the water-soluble excipient is selected from the group consisting of povidone, hydroxy propyl cellulose, methycellulose, lactose, mannitol and sorbitol.
- 25 6. A process of production of a co-precipitate of any of claims 1 to 5 which comprises:-
 - dissolving the cefuroxime axetil and water-soluble excipient in a solvent or a mixture of solvents; and
 - evaporating the solvent or solvents.
7. A process as in claim 6 wherein acetone is used as solvent.
- 30 8. A process as in claim 6 wherein the solvent or solvents are evaporated by spray-drying.

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9. A pharmaceutical tablet comprising a co-precipitate according to any of claims 1 to 5.

5 10. A pharmaceutical tablet as in claim 9 further comprising a disintegrant.

11. A pharmaceutical tablet as in claim 10 wherein the disintegrant is a water-insoluble cross-linked polymer.

10 12. A pharmaceutical tablet as in claim 10 wherein the disintegrant is selected from the group consisting of croscarmellose sodium, sodium starch glycolate and crospovidone.

15 13. A pharmaceutical tablet as in claim 10 further comprising a lubricant.

14. A pharmaceutical tablet as in claim 13 wherein the lubricant is stearic acid or a metallic stearate.

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